

TIPS, TRICKS AND RECOMMENDATIONS

PART 2. ATTACHING YOUR BOOM NACELLE'S

We recommend the use of a good 2K glue, preferably Loctite Hysol 9462



Application: Bonding surfaces should be clean and dry. Once the adhesive is applied, the bonded parts should be held in contact until the part has developed handling strength. This will occur in 4-8 hours at 77 F after which the pressure used during cure may be removed. Since full bond has not yet been attained, load application should be small at this time. It is not necessary to clamp the parts unless movement during curing is likely.

